



### The project

The existing S5-150U PLC of the "Drahtbundbeitze" installation and the S5-100U PLC of the "Fahrwerksteuerung" were replaced with a new S7-400 control system, including the WinCC SCADA software for visualising the process. To enable wireless communication between the PLCs, Moekotte chose to apply Profibus (Wi-Fi principle) modules and antennas in the new configuration.

### The assignment

The delivery of a turn-key solution in the form of a new Siemens controller to replace two S5 controllers. Also, the design and installation of a visualisation package.

### The result

As a result of the new control software, the production process now runs without interference and the WinCC software allows for the visualisation of the production process.

### Project information

**Project kind**

**Client**

Graf Holland BV

**Location**

Enschede